The Union Layup Conveyor is utilized within our Engineered Flooring Lamination line to transport and align wood core planks from our Union Hot Melt Roller Coater to our Union Multi Nip Rotary Laminator. During the transportation process, this conveyor also acts as a layup station for an operator to lay up top side lamellas onto the coated surface of each core plank as they exit the hot melt roller coater and before they enter the multi nip rotary laminator.

Construction: Heavy wall welded tubular steel and plate steel construction
Conveyor: Galvanized steel rollers are incorporated to drive the core planks
Power: 1 HP AC variable speed Motor; with 110-volt controls
Speed: 0 to 100 l.f.p.m.
Edge Guides: Stainless Steel
Safety: Emergency push stop buttons located in multiple positions.

The overall width and length of the conveyor is all determined by each customer’s specific needs; however, most common lengths are 12’, 14’, and 16’.

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